



MACRO-I

CREEP FEED-, PROFILE-, AND HEDG GRINDING















SIZE MATTERS!

- Small footprint, machine width only approx. 2.4 m [8 ft]
- Optimized rigidity for vibration dampening
- High removal rates
- Dependable part quality
- Highest productivity with integrated index table

SETTING NEW STANDARDS IN EFFICIENCY AND PRECISION

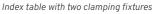


HIGHLIGHTS MACRO-I

- Compact design
- Maintenance friendly
- Efficient vibration dampening
- High thermal stability
- Water cooled spindle

- Spindles in different power classes available
- Grinding operations in up to five axes
- Stable temperatures during grinding
- Various types CNC controls available (standard: Siemens 840 D sl)
- Integrated wheel management
- Numerous options available
- Loading and unloading parallel to grinding
- Reduced cycle times with overhead dresser







Overhead dresser

| | Grinding |
|-----------------------------|--------------------------------------|
| | Extraction Part removal (automation) |
| Part supply (automation) | Positioning and position control |
| | |

Operating principle MACRO-I

| TECHNICAL DATA | MICRON MACRO-I |
|--------------------------------|---|
| Dimensions W × H × D [mm/inch] | ca. 2357 × 2350 × 2801 mm / 92.7953" × 92.5196" × 110.2756" |
| Weight [kg/lbs] | approx. 11000 kg / 24251 lbs |
| X-travel [mm/inch] | 900 mm*/35.4330" |
| Y-travel [mm/inch] | approx. 350 mm*/13.7795" |
| Z-travel [mm/inch] | approx. 300 mm* / 11.8110" |
| Spindle power [kW] | 11-37 |
| Spindle rpm | 3200/4500/16000 |
| Max. wheel diameter [mm/inch] | 400 mm*/15.7480" |
| Max. wheel width [mm/inch] | 150 mm/5.9055" |

 $[\]mbox{\ensuremath{^{\star}}}$ Maximum wheel diameter and travel can change due to work piece and fixture size

GET IN TOUCH WITH US TODAY

TOGETHER WE WILL FIND A SOLUTION FOR YOUR REQUIREMENTS

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05-2021

WE RESERVE THE RIGHT FOR TECHNICAL CHANGES!